

REPLACEMENT PARTS FOR Z SERIES VENTILATION UNIT

MODEL ZQYRA

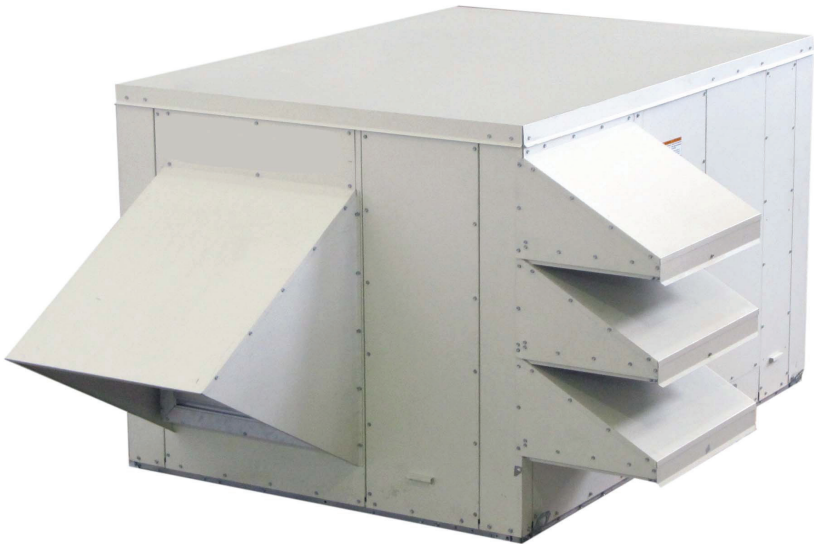


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IMPORTANT

- Always include complete model and serial number so that any specification change can be considered for parts replacement. It can save time and expense.
- In keeping with our policy of continuous product improvement, we reserve the right to alter any information shown here.
- Order by Part Number (PN) not by option designation.

WE RESERVE THE RIGHT TO SUBSTITUTE FUNCTIONAL REPLACEMENTS.

IMPORTANT SAFETY INFORMATION

⚠ DANGER ⚠

This unit contains R-410A high pressure refrigerant. Hazards exist that could result in personal injury or death. Installation, maintenance, and service should be performed only by an HVAC technician qualified in R-410A refrigerant and using proper tools and equipment. Due to much higher pressure of R-410A refrigerant, **DO NOT USE** service equipment or tools designed for R22 refrigerant.

⚠ WARNING ⚠

IMPORTANT: Do not release refrigerant to the atmosphere! If required service procedures include the adding or removing of refrigerant, the service technician must comply with all federal, state, and local laws. Service procedures should be performed only by a qualified HVAC technician.

RATING PLATE

Sample Rating Plate and Key

MERCER, PA. USA 16137			
MADE IN MEXICO			
FOR INDUSTRIAL/COMMERCIAL USE ONLY			
SUITABLE FOR INDOOR OR OUTDOOR USE			
MODEL [A] [B]			
SERIAL NO. []			
[C] VOLTS [C] PH [C] HZ			
MINIMUM CIRCUIT AMPACITY (MCA)			[V] AMPS
MAXIMUM FUSE SIZE/*CIRCUIT BREAKER (MOP)			[W] AMPS
MINIMUM CIRCUIT AMPACITY (MCA)			[D] AMPS
MAXIMUM FUSE SIZE/*CIRCUIT BREAKER (MOP)			[E] AMPS
SHORT-CIRCUIT CURRENT: 5,000 RMS SYMMETRICAL, [C] V MAXIMUM			
	QTY	FLA	WATTS
SUPPLY AIR BLOWER MOTOR	1	[F]	[G]
	QTY	FLA	[U]
EXHAUST AIR BLOWER MOTOR	1	[H]	[J]
	QTY	FLA	HP
ENTHALPY WHEEL MOTOR	1	[K]	[L]
	QTY	RLA (EA)	LRA (EA)
COMPRESSOR	1	[M]	[N]
REFRIGERANT - R410A CHARGE - [P] LBS			
TEST PRESSURES: HIGH 600 PSIG; LOW 45 PSIG			
EQUIPPED FOR OPERATION AT SUPPLY AIR FLOW RANGE OF [Q] SCFM			
AGAINST A STATIC PRESSURE RANGE OF [R] INCHES WATER COLUMN			
WIRE DIAGRAM [S]			
ELECTRIC HEAT [T] kW (if equipped)			
*HACR TYPE REQUIRED PER NEC			

A = Model	L = Enthalpy Wheel Motor HP
B = Manufacturing Date (Month/Year)	M = Compressor Rated Load Amps
C = Volts/Phase/Hertz	N = Compressor Locked Rotor Amps
D = Minimum Circuit Ampacity (MCA)	P = R410-A Refrigerant Charge (Pounds)
E = Maximum Fuse Amps	Q = Airflow (SCFM)
F = Supply Air Blower Motor Full Load Amps	R = Static Pressure (IN WC)
G = Supply Air Blower Motor Watts	S = Wiring Diagram PN
H = Exhaust Air Blower Motor Full Load Amps	T = Electric Heat kW
J = Exhaust Air Blower Motor Watts or HP (See U)	U = Exhaust Air Blower Motor Watts or HP (See J), Option A23 = HP or A24 = Watts
K = Enthalpy Wheel Motor Full Load Amps	

SERIAL NUMBER

Serial number format changed in June of 2015. Use the following information to decode system serial numbers:

Decoding a System Serial Number for ALL Models *BEFORE* June 2015

Serial No. Sample: BLL 00000 X
Elements of No.: 1 | 2 | 3

Key:

- 1 = Date code (refer to [Table 1](#))
- 2 = Consecutive number
- 3 = Plant of manufacture (X = Monterrey)

Decoding a System Serial Number for ALL Models *AFTER* May 2015

Serial No. Sample: BOF 3060 00000
Elements Key No.: 1 | 2 | 3

Key:

- 1 = Date code (refer to [Table 1](#))
- 2 = Plant of manufacture (3060 = Mercer; 3062 = Monterrey)
- 3 = Consecutive number

Table 1. Serial Number Date Codes (Month and Year)												
Year	Month											
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
2013	BMA	BMB	BMC	BMD	BME	BMF	BMG	BMH	BMI	BMJ	BMK	BML
2014	BNA	BNB	BNC	BND	BNE	BNF	BNG	BNH	BNI	BNJ	BNK	BNL
2015	BOA	BOB	BOC	BOD	BOE	BOF	BOG	BOH	BOI	BOJ	BOK	BOL
2016	BPA	BPB	BPC	BPD	BPE	BPF	BPG	BPH	BPI	BPJ	BPK	BPL
2017	BQA	BQB	BQC	BQD	BQE	BQF	BQG	BQH	BQI	BQJ	BQK	BQL
2018	BRA	BRB	BRC	BRD	BRE	BRF	BRG	BRH	BRI	BRJ	BRK	BRL
2019	BSA	BSB	BSC	BSD	BSE	BSF	BSG	BSH	BSI	BSJ	BSK	BSL
2020	BT A	BTB	BTC	BDT	BTE	BT F	BTG	BTH	BTI	BTJ	BT K	BT L
2021	BUA	BUB	BUC	BUD	BUE	BUF	BUG	BUH	BUI	BUJ	BUK	BUL

ELECTRICAL COMPONENTS

NOTES:

- Controls are located on either side or on the back wall of the control compartment.
- The optional communication cards—BACnet® card (option BHB8, item 1A) or LONworks® card (option BHB7, item 1B)—are located on the unit controller (item 1).

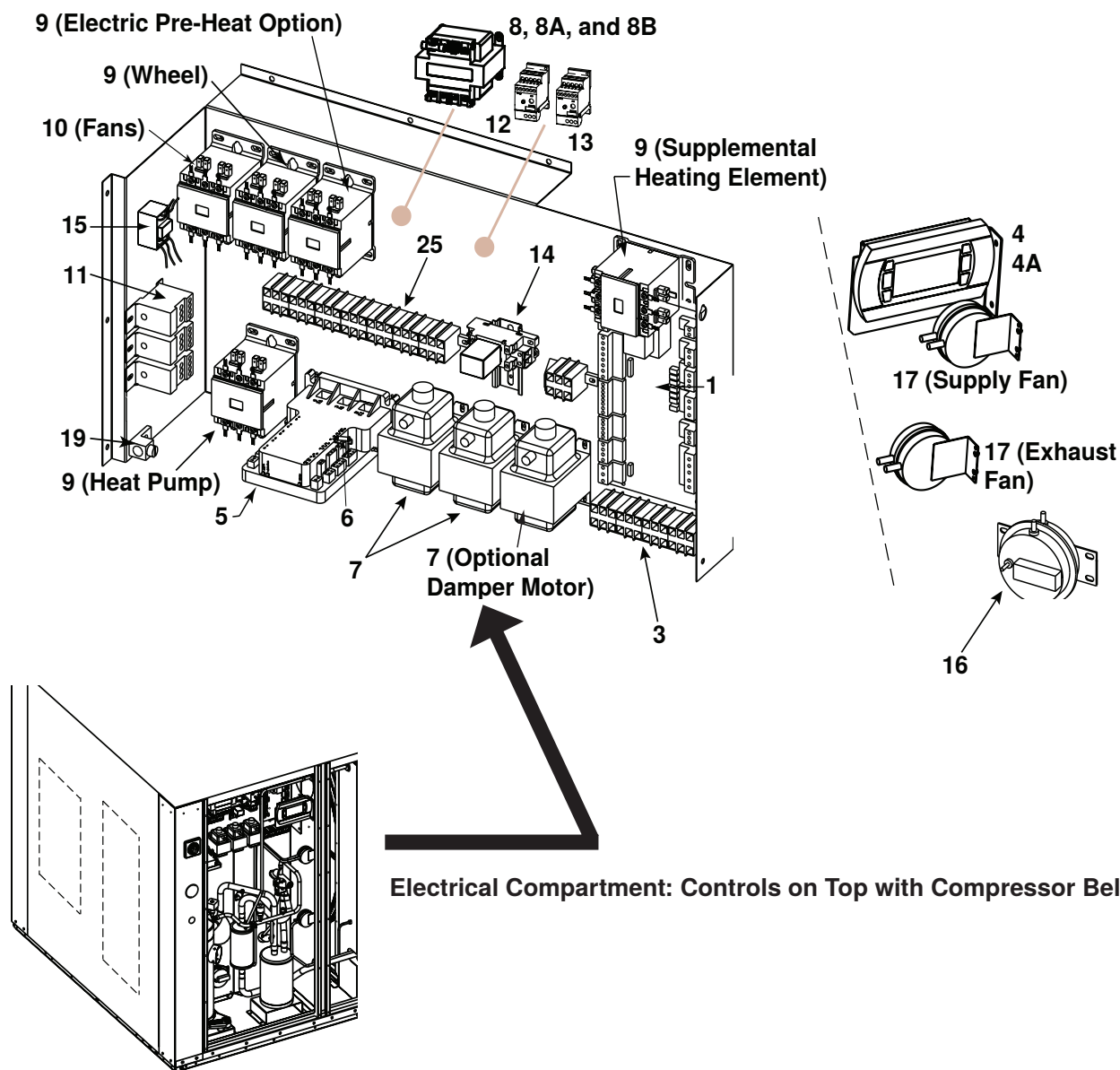


Figure 1. Electrical Compartment Components (Refer to [Table 2](#))

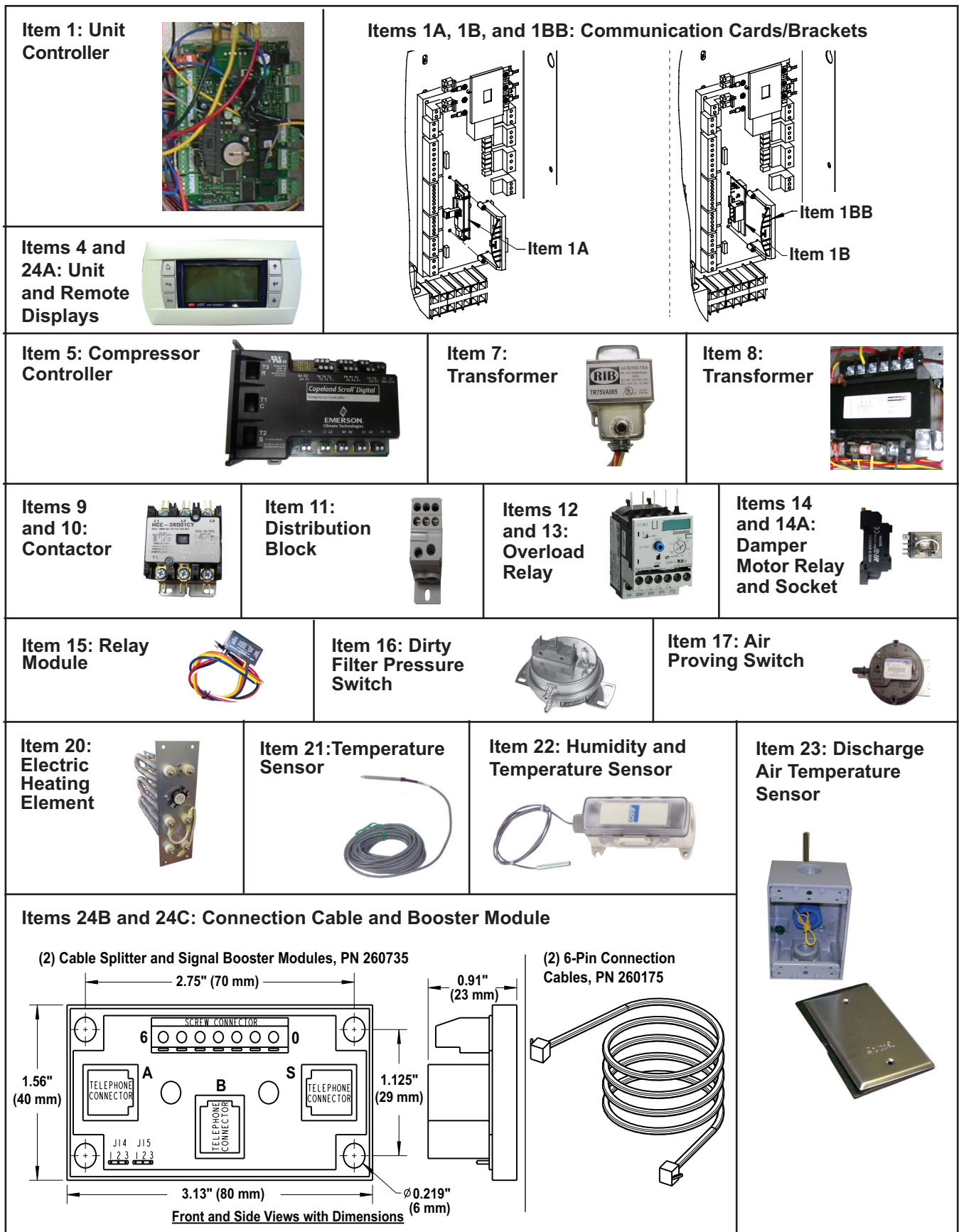


Figure 2. Individual Electrical Components (Refer to [Table 2](#))

ELECTRICAL COMPONENTS—CONTINUED

Table 2. Electrical Components

Table 2. Electrical Components					
Item No.	Component	Description	Unit Size		Reference
			8	12	
			PN (Quantity)*		
1	Unit controller	Digital, with programmed software (Carel)	263663 (units manufactured <i>before</i> APR 2016) 1010784 (units manufactured <i>after</i> MAR 2016)		Figure 1, Figure 2
1A	BacNet® communication card	Programmed (option BHB8)	262964		Figure 2
1B	LON® communication card	Programmed (option BHB7)	262963		
1BB	Bracket	LON® communication card	262743		
2	Cable	Connection, for unit controller	260175		—
3	Terminal block	Kit, for unit controller	260176 (units manufactured <i>before</i> APR 2016) 260177 (units manufactured <i>after</i> MAR 2016)		Figure 1
4	Display	Unit	267178		Figure 2
4A	Bracket	Unit display	269895		Figure 1
5	Compressor controller	Digital	266067		Figure 1, Figure 2
6	Resistor	Digital control, 560K ohms	268534		Figure 1
7	Transformer	75VA, 120/208-240/480 to 24	208989 (2 or 3)		Figure 1, Figure 2
8	Transformer	200VA, 460V/3PH/60Hz	210862	—	
8A	Fuse clip	For 200VA transformer	257033		
8B	Time delay fuse	For 200VA transformer, 1/10–30A	259433		Figure 1
9	Contactor	25A, 24VAC coil	216386 (3 or 4)		Figure 1, Figure 2
10		40A, 24VAC coil	216387		
11	Distribution block	115A, A, B, or C	207641 (3)		
12	Overload relay	4A, supply fan	260181		
	Monitoring relay	208–230V, supply fan	1012191**		
12A	Terminal bracket	Overload relay	260183 (2)		—
	Support	Monitoring relay	1012192**		
13	Overload relay	12A, exhaust fan	260182		Figure 1, Figure 2
	Monitoring relay	208–230V, supply fan	1012191**		
13A	Terminal bracket	Overload relay	260183 (2)		—
	Support	Monitoring relay	1012192**		
14	Damper motor relay	24VAC, DPDT	211411		Figure 1, Figure 2
14A	Socket	Plug-in	211415		
15	Relay module	Multi-voltage, for time schedule clock (option CN7A)	260189		
16	Pressure switch	Dirty filter (option BE18)	105507		
17	Air proving switch	0.35 IN WC, purple label, supply or exhaust fan	197031 (2)		—
18	Control, SCR power	Viconics #R820-443 (option AK7)	220688		
		Viconics #R820-343 (option AK5 and AK6)	234057		
19	Grounding lug		179196		Figure 1
20	Electric heating element (located in supply airstream)	10kW@208V (option AK5)	272504***		Figure 2
		10kW@230V (option AK6)	221687***		
		10kW@460V (option AK7)	221688***		
20A	Limit control	140–40°F, for electric heating element	254754***		—
20B	Bracket	For electric heating element	269982***		
21	Sensor	Temperature, on condenser coil header	269894***		Figure 2
22		Humidity and temperature	260170 (2)		
23		Discharge air temperature (field-installed)	222753 (2)		
24	Remote display kit	Option RB5 (field-installed)	260436		
24A	Display	Remote	260178		
24B	Cable	Connection, 6-pin	260175 (2)		
24C	Module	Cable splitter and signal booster	260735 (2)		
25	Terminal block		144972		Figure 1
*Quantity is one (1) unless otherwise indicated.					
**For units manufactured <i>after</i> FEB 2017 that have either 208V or 230V supply.					
***For units manufactured <i>after</i> OCT 2012. If these parts are needed for defrost mode on previously-manufactured units, contact Distributor or Factory Service Department about retrofit procedure.					

*Quantity is one (1) unless otherwise indicated.

**For units manufactured *after* FEB 2017 that have either 208V or 230V supply.

***For units manufactured *after* OCT 2012. If these parts are needed for defrost mode on previously-manufactured units, contact Distributor or Factory Service Department about retrofit procedure.

OPTIONAL OCCUPANCY CONTROL COMPONENTS

NOTE: There are five wall-mounted occupancy control options that require field-installation and wiring.

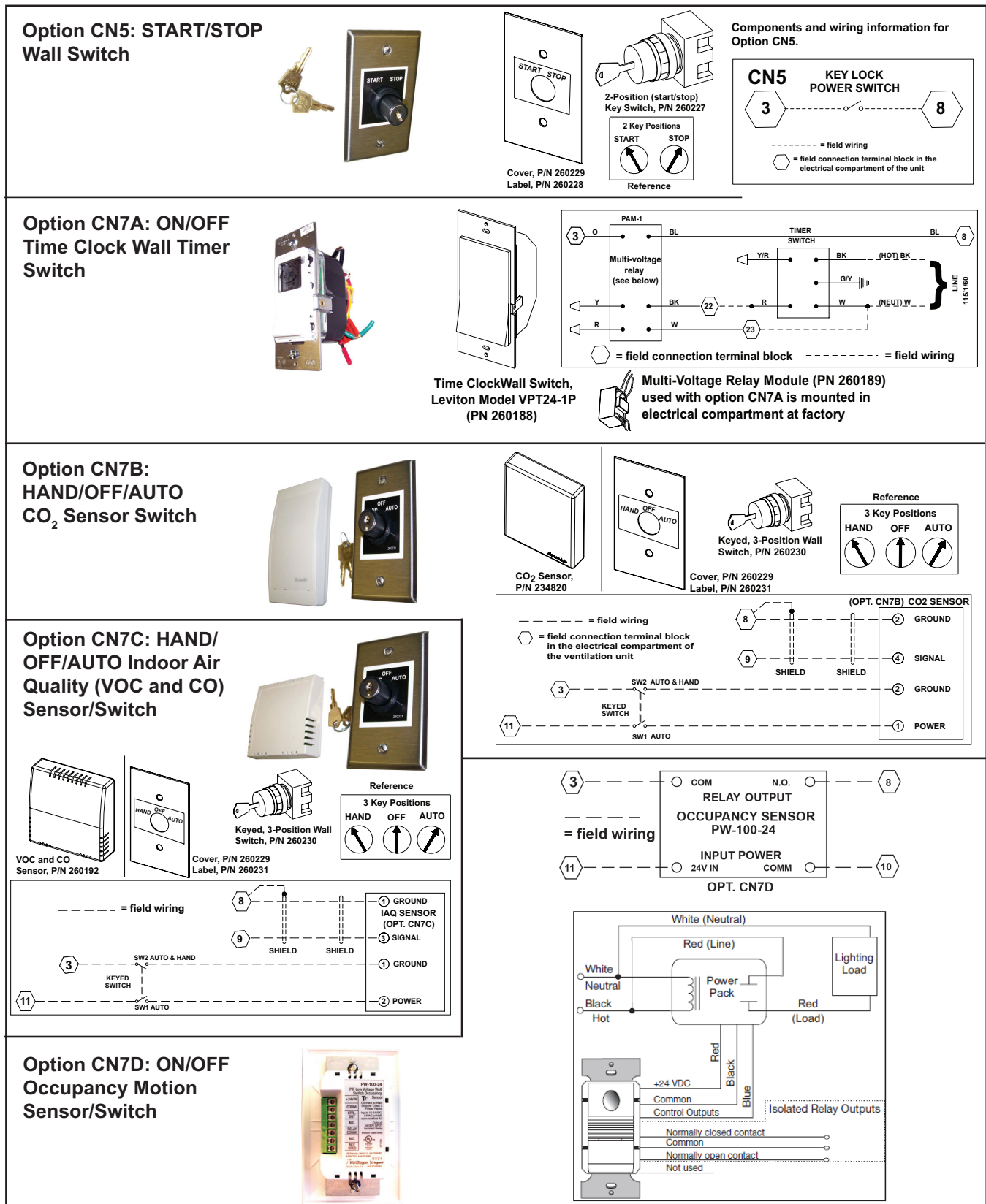


Figure 3. Occupancy Control Options (Refer to [Table 3](#))

OPTIONAL OCCUPANCY CONTROL COMPONENTS—CONTINUED

Table 3. Occupancy Control Options			
Component	Manual Control Type	Option	PN
START/STOP wall switch	Two-position key switch	CN5	260431
ON/OFF time clock wall timer/switch	Override switch	CN7A	260432
HAND/OFF/AUTO CO ₂ sensor/switch	Three-position key switch	CN7B	260433
HAND/OFF/AUTO indoor air quality (VOC and CO) sensor/switch		CN7C	260434
ON/OFF occupancy motion sensor/switch	Override switch	CN7D	260435

DISCONNECT SWITCHES

NOTES:

- The 60-amp disconnect switch (PN 205906) was originally factory-installed as option BA6 (see [Figure 4](#)).
- The CP-option disconnect switches (see [Figure 5](#)) are listed in [Table 4](#).



Figure 4. Disconnect Switch (PN 205906)



Figure 5. CP-Option Disconnect Switch
(Refer to [Table 4](#))

Table 4. CP-Option Disconnect Switches					
Amps	Volts	Fusible/Non-Fusible	Option	PN	Installation Location
30	240	Non-fusible	CP5	40269	US
		Fusible	CP6	87147	
	600	Non-fusible	CP7	50367	
			CP59	208054	Canada
		Fusible	CP8	50368	US
			CP42	208045	Canada
60	240	Non-fusible	CP30	161469	US
		Fusible	CP17	89932	
	600	Non-fusible	CP38	155012	
			CP61	208056	Canada
		Fusible	CP20	90974	US
			CP44	208048	Canada

OPTIONAL ELECTRIC PRE-HEAT COMPONENTS

NOTE: Pre-heat options (PH1A (5kW) or PH2A (10kW)) include an electric pre-heat element in addition to the supplemental heating element.

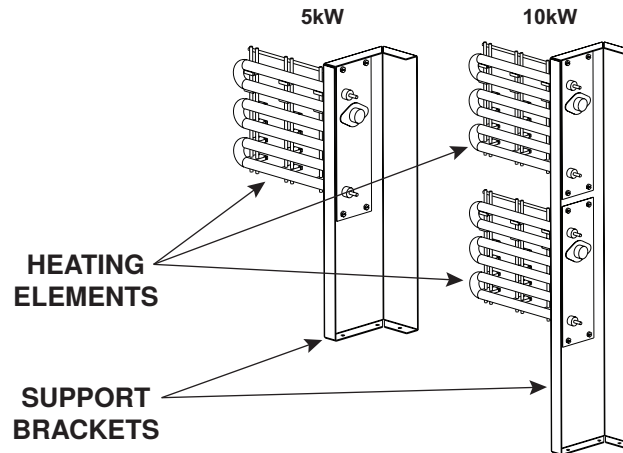


Figure 6. Optional Electric Pre-Heat Components (Refer to [Table 5](#))

Table 5. Optional Electric Pre-Heat Components				
Pre-Heat Option	Component	Volts/Phase/Hertz (Voltage Option)	Unit Size	
			8	12
			PN (Quantity)	
PH1A	Heating element, 5kW	208/3/60 (AK5)	260184 (1)	
		230/3/60 (AK6)	260184 (1)	
		460/3/60 (AK7)	260185 (1)	
PH2A	Heating element, 10kW	208/3/60 (AK5)	260184 (2)	
		230/3/60 (AK6)	260184 (2)	
		460/3/60 (AK7)	260185 (2)	
PH1A and PH2A	Support bracket	—	259628 (1)	259627 (1)

INLET DAMPER ASSEMBLY COMPONENTS

NOTE: The electrically-actuated inlet damper assembly (option AR2Y) may be used on both unit sizes 8 and 12.



Figure 7. Inlet Damper Actuator

INLET DAMPER ASSEMBLY COMPONENTS—CONTINUED

Table 6. Inlet Damper Assembly Components			
Component	Description	Unit Size	
		8	12
		PN (Quantity)*	
Damper assembly	Inlet	261879	261880
Damper	19-3/8 × 23-7/8	261877	—
	19-3/8 × 29-7/8	—	261878
Damper frame	Top/bottom	(2) 261881	
	Side	(2) 261883	(2) 261884
Exhaust damper	20 × 24 (option A23)	260179	—
	14-1/2 × 11-1/2 (option A23)	—	209219
	20 × 24 (option A24)	260179	
Actuator (see Figure 7)	Inlet damper	209351	
Shaft extension**	3-1/4-inch	254743	—
	6-inch	—	254744

*Quantity is one (1) unless otherwise indicated.

**Required when replacing actuator on unit manufactured *before* JUL 2012 (serial No. date code = BLG).

ENERGY RECOVERY WHEEL COMPONENTS

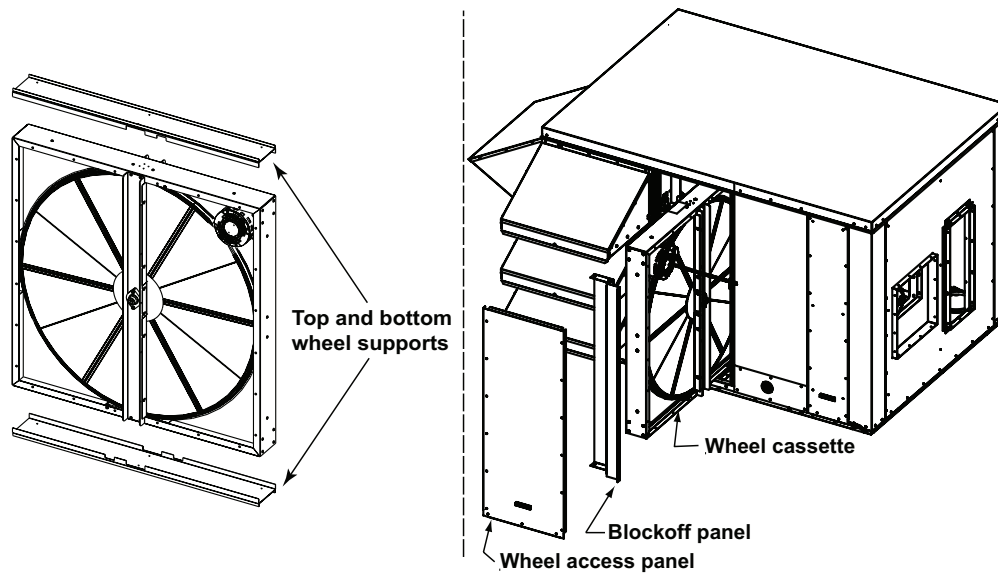


Figure 8. Energy Recovery Wheel Components (Refer to [Table 7](#))

Table 7. Energy Recovery Wheel Components			
Component	Description	Unit Size	
		8	12
		PN (Quantity)*	
Wheel support	Top/bottom	259590 (2)	259567 (2)
Energy recovery wheel cassette (includes following parts)	208V/3PH/60Hz (option AK5)	260151	260152
	230V/3PH/60Hz (option AK6)		260152
	460V/3PH/60Hz (option AK7)		260153
Motor, wheel	208V/3PH/60Hz (option AK5)	263294	263295
	230V/3PH/60Hz (option AK6)		263295
	460V/3PH/60Hz (option AK7)		263296
Belt		262488	262489
Segment	Wheel	263297	263299
Section		263298 (4)	263300 (6)

*Quantity is one (1) unless otherwise indicated.

FAN ASSEMBLY COMPONENTS

NOTE: The supply (see [Figure 9](#)) and exhaust (see [Figure 10](#)) fans are driven by Electronically-Commutated Motors (ECMs).

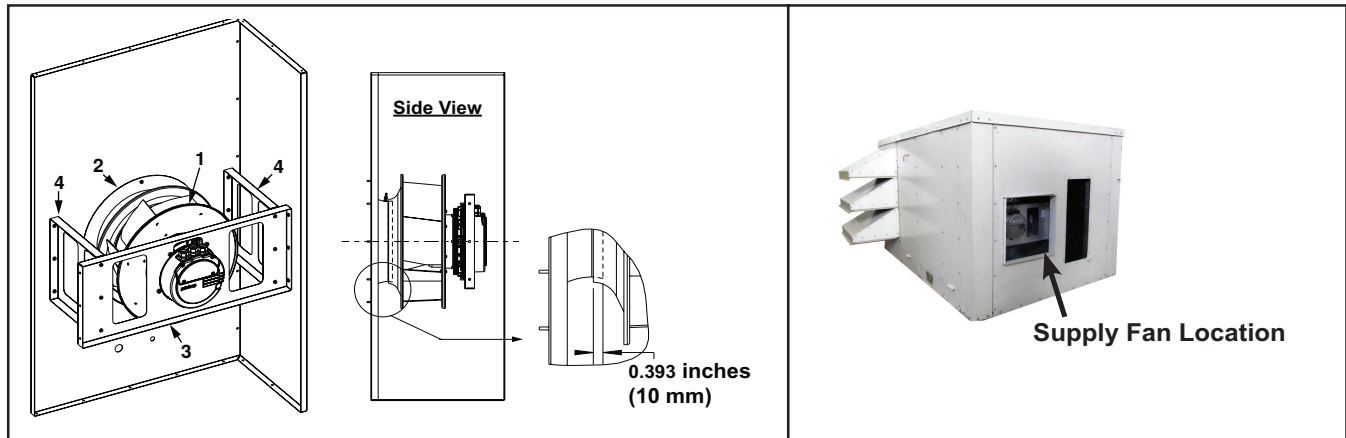


Figure 9. Supply Fan Assembly (Refer to [Table 8](#))

Table 8. Supply Fan Assembly Components						
Item No.	Component	Description	Fan Option	V/PH/Hz	Unit Size	
					8	12
					PN (Quantity)*	
1	Supply fan (with ECM motor)	R3G310-AX64-11	A24 and A23	208–230/3/60	259953	—
		R3G310-AX64-11			—	259953
		R3G310-AX52-90		460/3/60	259351	—
		R3G310-AX52-90			—	259351
2	Inlet ring	31575-2-4013	All	259352		
3	Support	Fan		259959		
4	Bracket	Fan support		259960 (2)		
*Quantity is one (1) unless otherwise indicated.						

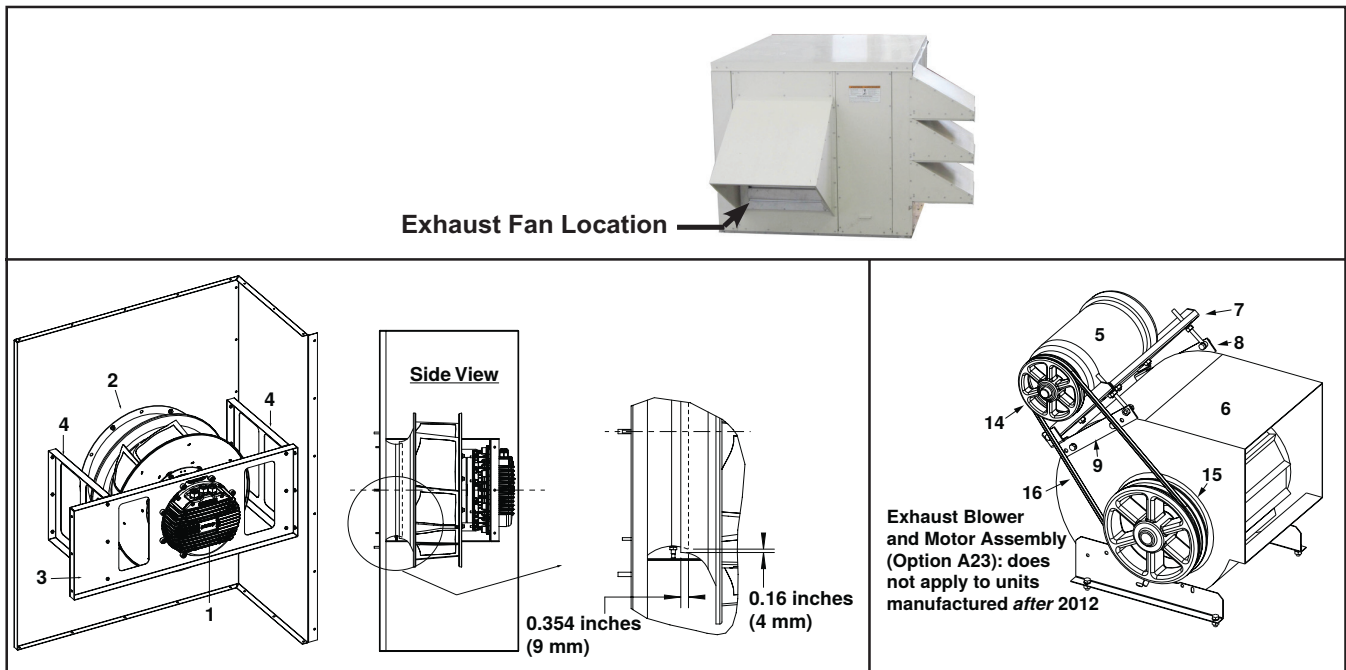


Figure 10. Exhaust Fan Assembly (Refer to [Table 9](#))

FAN ASSEMBLY COMPONENTS—CONTINUED

Table 9. Exhaust Fan Assembly Components						
Item No.	Component	Description	Fan Option	V/PH/Hz	Unit Size	
					8	12
					PN (Quantity)*	
1	Exhaust fan (with ECM motor)	40075-2-4013	A24	208–230/3/60	259952	—
		R3G400-AQ29-11			—	259954
		R3G355-AY40-01		460/3/60	259349	—
		R3G400-AQ23-01			—	259353
2	Inlet ring	35675-2-4013	A23 and A24	All	259350	—
		40075-2-4013			—	259354
3	Support	Fan			260005	259964
4	Bracket	Fan support			260004 (2)	259965 (2)
5	Blower motor	3-HP (A.O. Smith H845)			—	159185
6	Housing	Blower				259613
7	Mounting plate	Motor				259833
8	Support, motor plate	Right				12577
9		Left				12576
10	Nut (not shown)	Hex, 5/16-18				1035 (2)
11	Washer (not shown)	Flat, 5/16 SAE				1087 (10)
12	Nut (not shown)	Keps, 5/16				6554 (10)
13	Rod (not shown)	Threaded, 5/16-18				12489 (2)
14	Motor sheave	Low static (option AME4)				106748
		High static (option AME5)				106748
15	Blower sheave	Low static (option AME4)				157584
		High static (option AME5)				260417
16	Belt, linked**	42-inch (option AME4)				201809
		38-1/2-inch (option AME5)				

*Quantity is one (1) unless otherwise indicated.

**There are 17 links per 12 inches (305 mm) of belt.

REFRIGERANT CIRCUIT COMPONENTS

NOTE: Compressor compartment components are shown in [Figure 11](#) (the compressor controller is shown in [Figure 1](#)). Coil compartment components are shown in [Figure 12](#). All refrigerant circuit components are listed in [Table 10](#).

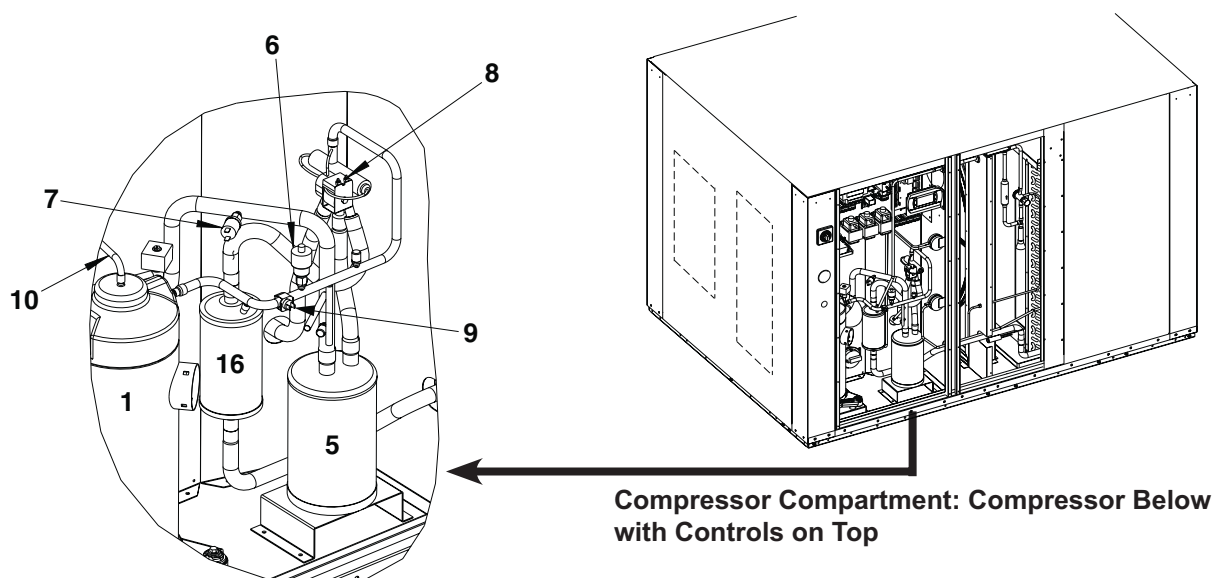


Figure 11. Compressor Compartment Components (Refer to [Table 10](#))

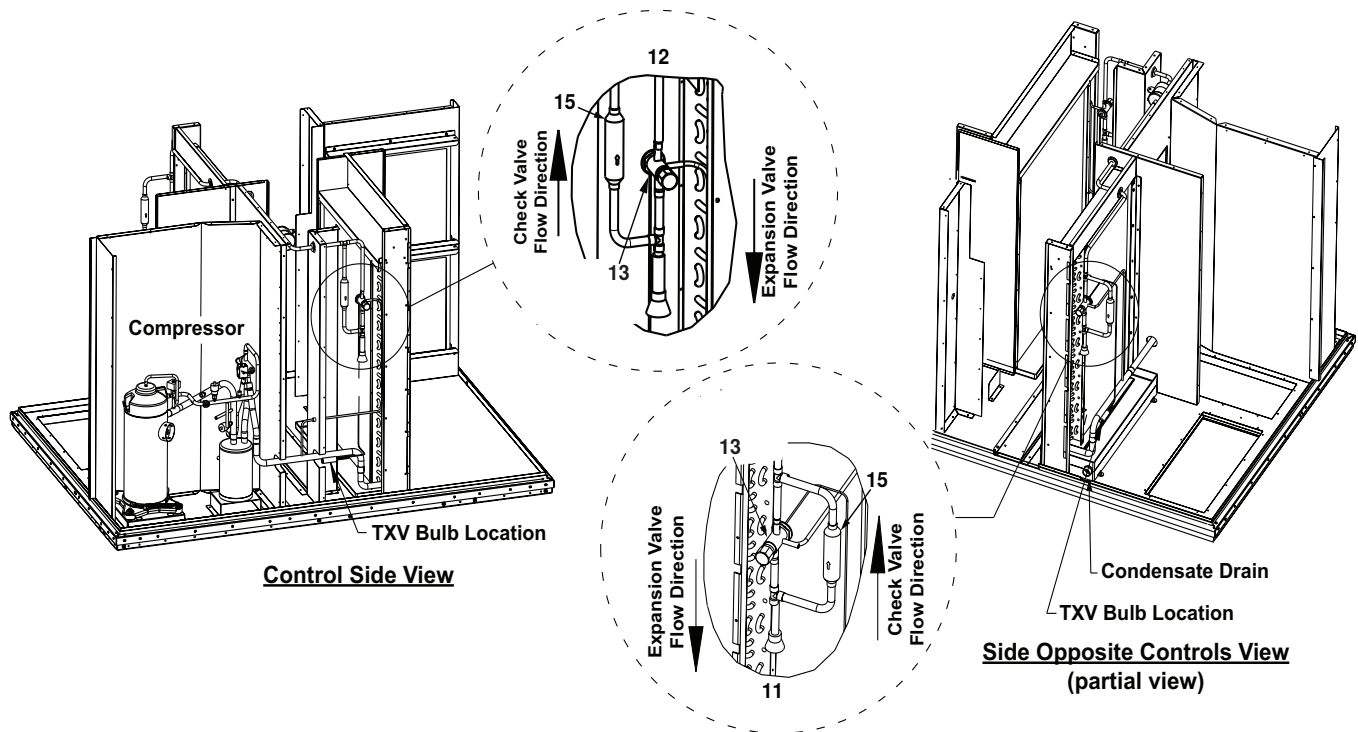


Figure 12. Coil Compartment Components (Refer to [Table 10](#))

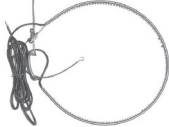
Compressor Compartment Components			Coil Compartment Components
Item 2: Compressor Mounting Kit 	Item 3: Crankcase Heater 	Item 4: Molded Plug 	Item 14: Filter Drier 
Item 6: High Pressure Switch 	Item 7: Low Pressure Switch 	Item 8: Four-Way Reversing Valve 	
Item 9: Thermistor 	Item 10: Solenoid Valve Kit 	Item 13: Thermostatic Expansion Valve 	Item 15: Check Valve 

Figure 13. Individual Refrigerant Circuit Components (Refer to [Table 10](#))

REFRIGERANT CIRCUIT COMPONENTS—CONTINUED

Table 10. Refrigerant Circuit Components

Table 10. Refrigerant Circuit Components					
Item No.	Component	Description	Unit Size		Reference
			8	12	
			PN (Quantity)*		
1	Compressor	208V/3PH/60Hz (option AK5)	259288	260741	Figure 11
		230V/3PH/60Hz (option AK6)	259288	260741	
		460V/3PH/60Hz (option AK7)	259355	260742	
2	Mounting kit	Compressor	205825		Figure 13
3	Crankcase heater	208V/3PH/60Hz (option AK5)	216394		
		230V/3PH/60Hz (option AK6)	216394		
		460V/3PH/60Hz (option AK7)	216396		
4	Molded plug	5-inch, for compressor	205630		Figure 11, Figure 13
5	Accumulator		259295		
6	Pressure switch	High, located in discharge line	216379		
7		Low, located in suction line	216380		
8	Four-way valve	Reversing	259297		
9	Thermistor		266069		
10	Solenoid valve	Kit	266071		Figure 12
11	Coil	Evaporator	259302	259301	
12		Condenser	259303	259300	
13	Expansion valve	Thermostatic	1028249 (2)		Figure 12, Figure 13
14	Filter drier		259293		Figure 13
15	Check valve		259292 (2)		Figure 12, Figure 13
16	Compensator		1005110	1005111	Figure 11
*Quantitv is one (1) unless otherwise indicated.					

*Quantity is one (1) unless otherwise indicated.

EXTERNAL CABINET COMPONENTS, REPLACEMENT FILTERS, AND AIR HOODS

NOTE: External cabinet components (see [Figure 12](#)) include replacement filters (refer to [Table 12](#)) and air hoods (refer to [Table 13](#)). The inlet air hood package is the same inlet air hood that is shipped with the original unit.

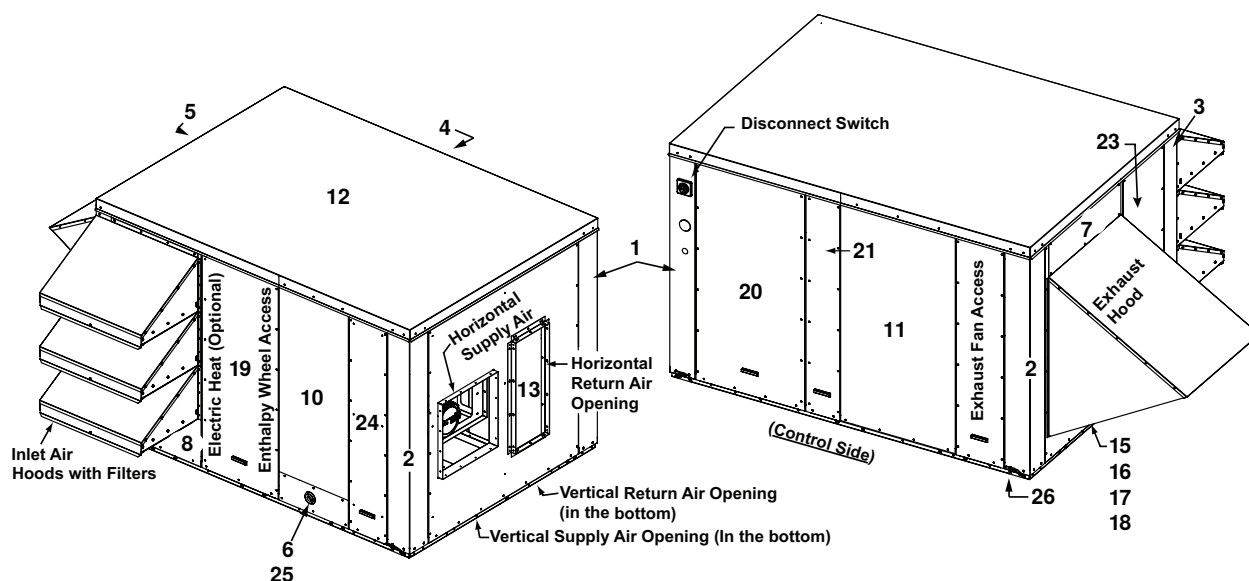


Figure 14. External Cabinet Components

Table 11. External Cabinet Components				
Item No.	Component	Description	Unit Size	
			8	12
			PN (Quantity)*	
1	Corner post	Control, without disconnect	261134	261169
2		Control, with disconnect (option BA6)	261135	261170
3		Supply and exhaust corners	261136 (2)	261168 (2)
4		Inlet air corner	261745	261785
5	Frame support	Top, side	261830 (2)	
6		Top, end	261871 (2)	
7	Panel	Drain cover	261792	
8		Exhaust side, with fan option A23	—	261200
9		Exhaust side, with fan option A24	261833	261834
10		Inlet side	261793	261794
11	Cover	Supply/return air side	261840	261841
12		Post, inlet side	261795	261796
13		Post, control side	261797	261798
14		Top	261845	
15		Return air opening (fits either vertical or horizontal opening)	259938	
16		Supply air opening, horizontal**	259939	
17		Supply air opening, vertical**	259941***	
18		Exhaust opening, hardware cloth, with fan option A23	—	260221
19	Frame	Exhaust opening, hardware cloth, with fan option A24	260180	
20		Exhaust opening, with fan option A23	—	260223
21		Exhaust opening bottom/top, with fan option A24	260208 (2)	
22		Exhaust opening side	260222 (2)	
23	Door	Wheel access	261801	261802
24		Control access	261805	261806
25		Return air filter access	261809	261810
26		Exhaust fan access	261818	261819
27		Inlet filter access	261822	261823
28	Grommet	Supply fan access	261828	261829
29		3/4-inch, for drain cover panel	15021	
30	Lug	Lifting	259828 (4)	
31	Pan, drain**	Kit	1020522 (units manufactured before AUG 2017 (replaces PN 259298))	
32		—	1013001 (units manufactured after JUL 2017)	

*Quantity is one (1) unless otherwise indicated.

**Not shown.

***Also included in inlet air hood package (refer to [Table 13](#)).

Table 12. Replacement Filters					
Type	Unit Size	Size	Location	PN	Qty
Pleated	8	16 × 20 × 2	Inlet air	104110	2
			Return air		1
	12	16 × 20 × 2	Inlet air	104110	2
			Return air	104112	1

Table 13. Air Hoods				
Type	Component	Description	Unit Size	
			Size 8	Size 12
			PN (Quantity)*	
Inlet air	Package	Inlet air hood	262339	262340
	Rubber gasket	3/32 × 1-1/8**	—	
	Bag	Parts	260354	
	Hood	Upper inlet	262662	
		Lower inlet	262663	262663 (2)
	Bracket	Cross, front	262668 (2)	262668 (3)
		Cross, rear	262669 (2)	262669 (3)
		Filter, side	262671 (4)	262671 (6)
	Panel	Filter access	262670 (2)	262670 (3)
	Filter	Aluminum, 1 × 14-1/2 × 22-1/2	262673 (2)	262673 (3)
	Filler plate	Front	262672	—

EXTERNAL CABINET COMPONENTS, REPLACEMENT FILTERS, AND AIR HOODS—CONTINUED

Table 13. Air Hoods—Continued				
Type	Component	Description	Unit Size	
			Size 8	Size 12
			PN (Quantity)*	
Exhaust air	Panel	Left side	260210	
		Right side	260211	
	Cover	Hood top	261138	261855

*Quantity is one (1) unless otherwise indicated.
 **Length of rubber gasket provided is 103 inches for unit size 8 or 115 inches for unit size 12.

ROOF CURB ASSEMBLY

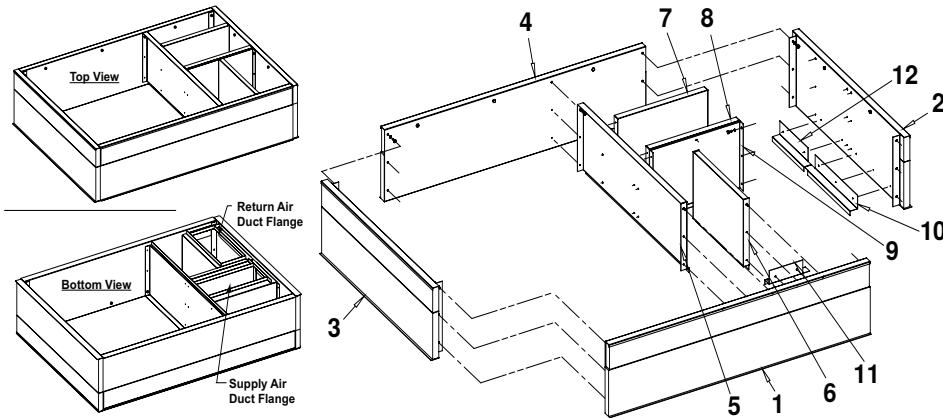


Figure 15. Roof Curb Assembly

Table 14. Roof Curb Assembly Components			
Item	Component	Description	PN
—	Package	Roof curb (same as option CJ3)	260418
1	Curb	Front side	260215
2		Right end	260216
3		Left end	260217
4		Rear side	260218
5	Center support	—	259636
6		Discharge air	259640
7	Cross support	Return air	259637
8		Discharge air	259639
9	Duct angle support	Discharge air	259638
10		Right end, discharge air	259641
11		Front side, discharge air	259642
12		Right end, return air	259643

